



# Request for Sharpening

## SOLD TO INFORMATION

Distributor \_\_\_\_\_ PO# \_\_\_\_\_  
 Contact \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
 Email \_\_\_\_\_ Phone \_\_\_\_\_ Fax \_\_\_\_\_  
 Sales Engineer \_\_\_\_\_ Phone \_\_\_\_\_

## SHIP TO INFORMATION (IF DIFFERENT)

Ship To \_\_\_\_\_ PO# \_\_\_\_\_  
 Attention \_\_\_\_\_  
 Address \_\_\_\_\_  
 City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_  
 Requested Return Ship Date \_\_\_\_\_ Ship Date \_\_\_\_\_

## TOOLING INFORMATION (USE MULTIPLE SHEETS AS MAY BE REQUIRED)

Item Description \_\_\_\_\_ Quantity \_\_\_\_\_ Diameter \_\_\_\_\_  Inch  mm  
 Minimum Acceptable Diameter<sup>1</sup> \_\_\_\_\_  Minimum Acceptable Length of Cut<sup>1</sup> \_\_\_\_\_  
 Recoating  No  Ti-Namite (TiN)  Ti-Namite C (TiCN)  Ti-Namite A (AlTiN)  Ti-Namite B (TiB2)  Ti-Namite X (TX)  
 Corner Radius  Original  Sharp  Other \_\_\_\_\_ Chips Acceptable?  Yes  No \_\_\_\_\_  
 Alterations<sup>2</sup>  Weldon Flat  Corner Radius  Size \_\_\_\_\_  Other \_\_\_\_\_  
 Neck  Neck Length \_\_\_\_\_  Neck Diameter \_\_\_\_\_  
 Ends Only Additional Instructions \_\_\_\_\_

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 Corner Radius  Original  Sharp  Other \_\_\_\_\_ Chips Acceptable?  Yes  No \_\_\_\_\_  
 Alterations<sup>2</sup>  Weldon Flat  Corner Radius  Size \_\_\_\_\_  Other \_\_\_\_\_  
 Neck  Neck Length \_\_\_\_\_  Neck Diameter \_\_\_\_\_  
 Ends Only Additional Instructions \_\_\_\_\_

- Some loss in cutting efficiency and/or performance should be expected with resharpened tools. Additional loss should be expected if not recoated.
- Due to the unequal helix design of the Z Carb end mill, reducing the flute length may have some effect on the vibration dampening properties of this tool.
  1. SGS will reduce the flute length and/or cutting diameter as needed to remove damaged areas, unless specified otherwise. Restricting the minimum acceptable diameter and/or flute length may result in less than 100% removal of damaged areas.
  2. Alterations from original will result in additional charges.
  3. Product characteristics not specified by the customer will be manufactured to standard SGS specification for similar products.
  4. All tools will be placed back into the same tubes they were delivered, regardless if the product description does not match the tool.
  5. SGS will not change part numbers on labels.